



# SINGER

## Futura Quartet™

### SEQS-6000



Feature	Benefit
4-in-1 Sewing, Embroidery, Quilting and Serging	No need for multiple machines in your sewing room. One machine, four functions—sewing, embroidery, quilting and serging.
<i>SwiftSmart™</i> Threading System	Simply guide the thread directly from the spool to the needle area through a single groove and thread the needle by pressing the threading lever for easy needle threading.
Independent Bobbin Winder	Continue to sew while you fill another bobbin. No need to stop sewing to refill a bobbin.
Drop & Sew™ Bobbin System	No need to pull up the bobbin thread manually. Simply insert the bobbin, place the thread in the channel and start sewing.
Long Arm Design	Plenty of room for your biggest projects with 8.25 inches from the needle to the tower.
Extra-Large Embroidery Field	Hoop size of over 6" x 10", multi-hooping capabilities and an easy snap-on style hoop makes embroidering large projects simple and straight forward.
Multi-Hooping Capabilities with Fabric Positioning System	Large multiple hoop embroidery designs can be easily created on screen providing the sewer with the capability to precisely match stitches and designs.
Electronic Auto Pilot	Unplug the foot control, press the Start button and the machine sews. You are still in complete control over the speed - just slide the Speed Limiting Lever to the desired speed.
Automatic Twin Needle Function	Stitch length and width is set for twin needle stitching simply by pushing a button. Create impressive and dramatic decorative top stitching.



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Automatic Tension	Stable stitch quality no matter the type of fabric used.
Top Loading Bobbin System with Clear Cover	The bobbin loads from the top so it is easy to insert the bobbin. The clear cover makes it effortless to monitor the bobbin thread supply.
Optimum Power Control	Provides precise power when sewing multiple layers or dense fabric.
Drop Feed	Perfect for free-motion embroidery, machine embroidery, monograms and attaching buttons without the need to attach a darning plate.
Extra-High Presser Foot Lifter	There are two heights to the presser foot lifter. The second height offers a ¼" more clearance which is needed when placing multiple layers or bulky fabrics under the presser foot.
Heavy Duty Metal Frame	This rigid support holds all the mechanisms in perfect alignment for perfect, skip-free sewing.
30 Built-In Sewing Stitches	A large variety of stitches for clothing construction, decorative sewing, heirloom sewing and quilting always ensures the perfect stitch for every project.
2 Fully Automatic 1-Step Buttonholes	A simple 1-step process that provides reliable, precisely balanced buttonholes every time.
Programmable Needle Up/Down	Select whether the needle is in up or down position when the machine stops based on your current sewing needs. Ideal for quilting and appliquéing.
6 StayBright™ LED Lights	With lights on each side of the needle area as well as one light over the large surface to the right of the needle, it is easier to see your work.



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Dual Accessory Tray	More room in the removable extension table for storing accessories.
LED Indicator Light	Green light indicates the machine is ready to start. Red light indicates the machine is operating. Flashing red light indicates a problem or error.
Exclusive Buttonhole Underplate	Sandwiches fabric between a lower plate and the foot to ensure perfect buttonholes on multiple layers of fabric. Effectively, this is like a mini-embroidery hoop in which the machine feeds the <u>attachment</u> , rather than the <u>fabric</u> . It makes creating buttonholes possible in places that conventional buttonhole devices cannot easily reach.
Speed Control Lever	Slide the lever on the front of the machine to set the sewing speed from slow to fast. When the foot pedal is used the lever functions as a top speed limiter.
13 Needle Positions	Needle position can be changed for individual projects, such as inserting zippers or cording and topstitching.
<b>Embroidery Specific Features</b>	
Connects Directly to the Computer via USB Cable	By allowing you to use your own computer, this unique innovation gives you the same capabilities of other embroidery machines at a fraction of the cost.
Windows® Compatible	Operates with any computer with an operating system of Windows® XP or higher, including Vista® and Windows 7.
Operational Tutorial Included	Step-by-step tutorial to help even a beginner with using the embroidery features of the machine.
125 Built-In Embroidery Designs	Select from built-in designs including animals, flowers and more.
Built-In Lettering Program With 5 Fonts	Select from 5 built-in fonts: Arial Large, Block Large, Courier, Script 2 and Times Large. Letters can sized, rotated and shaped with 30 lettering frames such as arc, banner, wave and more.
Outline Lettering	Create big, bold letters using a running or satin stitch.



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Reads All Popular Home Embroidery Design Formats	Download designs from the Internet or work from a collection on CD or disk.
Design Browser	Lets you view several designs at one time in order to scroll through and view entire design collections
3-D Realistic View	Provides a preview of the selected design with the stitches appearing on screen as they will when sewn out on the fabric.
3-D Realistic Print	This function of the software provides for printing the 3-D realistic view. This is useful when creating placement templates.
Change Colors	This function of the software provides for selecting colors for an embroidery design. Software includes thread charts with color numbers for several of the most popular brands of embroidery thread.
Four Design Transmission Methods	The design can be sent one color block at a time, the whole design can be sent at one time, the design can be sent in one color or the color sequence can be chosen during data transmission.
Trace Design	Trace the outline of the design in the embroidery hoop for more accurate design positioning.
Operates with Start/Stop Button	Use the Start/Stop button to start and stop the machine. No need to keep the foot pedal pressed down.
Reduce or Enlarge Design	When changing design size the software automatically recalculates the stitch density.
Move forward or backwards through a design	For quick corrections during embroidery, move forward or backwards through the design using the needle start/stop or reverse stitch button.



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Embroidery Block Indication and Selection	Sew all of one color for a design at the same time. Reduces the number of thread changes for each design.
1 Degree Increment Rotation	Rotate embroidery designs in increments as small as 1 degree for precise positioning.
Automatic Software and Firmware Updates	The latest software and firmware enhancements can be downloaded automatically.
Auto Feed Dog Drop	Feed dogs automatically lower when the embroidery unit is attached.
2 Embroidery Hoops Included	A large 6.29" x 10.23" hoop and a smaller 4" x 4" hoop are included.
Included Standard Accessories	General / All-Purpose Foot (on machine), Zipper Foot, Satin Foot, Button Sewing Foot, Blind Hem Foot, Buttonhole Foot with Underplate, Embroidery Presser Foot, Needles, Bobbins – Class 15J (6 + 1 in machine), Auxiliary Spool Pin, Spool Pin Felt, Spool Pin Caps (3), Seam Ripper / Lint Brush, Screwdrivers (3), Thread Spool Nets (2), Vinyl Bag, Scissors, Embroidery Software CD, Embroidery Hoops (2), Power Cord, Foot Control, USB Cable, Instruction Manual, Quick Start Guide
HSN Value Added Accessories	Cut & Sew Foot, Roller Foot, Straight Stitch Foot, Open Toe Foot, Invisible Zipper Foot, Overcasting Foot, Narrow (Rolled) Hem Foot, Cording Foot, Darning/Embroidery Foot, Walking Foot, Gathering Foot, Pintuck Foot, Package of Twin Needles, Package of Wing (Hem) Needles, Edge Guide/Quilting Bar, Case of Bobbins – Class 15J, Software Options CD including Advanced Editing, AutoPunch™, HyperFont™ and PhotoStitch™
25 Year Limited Warranty	25 year limited warranty, including 5 years on electronic components and 1 year on adjustments.

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